Barbecue and smoking technology, cooking and blanching vats produced in-house since 1880

A WARM WELCOME TO BEELONIA!



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How to smoke

Cold-smoking

Smoking at temperatures between 25° and 30° C, using fine sawdust. This is The system is fired up to achieve a temperature between 90° and 100° C. lit using embers, lighters or similar, so that it just about smokes only (smoulders).

Warm-smoking

Smoking at temperatures between 40° and 70° C, using small pieces of wood, preferably hardwood, to achieve a stronger level of smouldering. This is **Electric or gas heating** then covered with sawdust to achieve both heat and smoke inside the smoking oven.

Hot-smoking

Similar to warm-smoking, the embers are then also covered with sawdust. With warm smoking, we recommend heating up to some 60 ° C. With hotsmoking, the system should be heated up to ca. 95° C, then covering the embers with sawdust. This results in both heat and smoke.

You only need electric or gas heating for warm- and hot-smoking. An electric or gas heating system is used to heat up the device. Smoke is only generated

Every electric or gas heating system is supplied complete with a sawdust table. To generate smoke, this is placed on the electric heating coil or the gas burner to ignite the saw dust (or get it to smoulder).

How and what to smoke (approximate value table only)

Турее	Hot smoke	Warm smoke	Cold smoke	Time/Duration	Temperature
Fish	0			40-60 minutes	90-100° C
Salmon			0	ca. 8-10 hours	22-25° C
Ham sausages		0		92-120 minutes	50-60° C
Bockwurst		0		92-120 minutes	50-60° C
Wieners		0		92-120 minutes	50-60° C
Cured pork		0		45-60 minutes	50-60° C
Poultry	0			ca. 3-6 hours	100° C
Gammon, bacon			0	4-6 days	20-30° C
Salami			0	1-2 days	20-30° C
Black pudding, liver sausage			0	1-2 days	20-30° C

How to find a smoking system to suit my needs?

We have just explained the different methods for cold, warm and hot smoking You can choose from: and also the different heating options.

The table shows some temperatures and time specifications for different smo- • Our country-style smoking ovens ("Rustikal" version) king procedures. This can help you decide which Typee of smoking system would suit your projects best.

- Our budget-priced small Smokys (Smoky 2,4,5, and 6)
- Our double-walled smoking systems (F1 F2 70/60 XL)
- Our "Supermarkt" versions
- Our smoking systems F4 F6-100, for commercial use (fish farmers/butchers/direct sellers)

Should you have any further questions, please contact us. We will be pleased to advise you.



Our budget-priced smaller systems - just the thing for beginners

Made completely from stainless steel and heated with wood, gas or electric. Benefits nobody will better!





Item no. 1140

Dimensions: 380 x 500 x 800 mm,

Incl. 5 hooks and 3 rods, 3 levels

Double-walled door

Large thermometer

suitable for some 10 pieces of fish

Smoky 5

Item no. 1145

- Dimensions: 380 x 500 x 1000 mm, suitable for some 18 pieces of fish
- Incl. 5 hooks and 3 rods, 3 levels
- Insulated handles
- Thanks to its special construction,
- no fat will drip onto the embers.



Smoky models 4, 5 and 6 can also be supplied with a glass door (see ill. Smoky 5)



Smoky 6

Item no. 1160

- Dimensions: 380 x 500 x 1250 mm, suitable for some 25 pieces of fish
- Incl. 5 hooks and 3 rods, 3 levels, double-walled door
- Size 130 stove pipe socket
- Damper regulation on the socket

Smoke generator

Item no. 599

Ideal for cold-smoking and drying!

Our smoke generator is the ideal device to add to our Smoky models 4, 5, 6 and F1 - F2 70/60XL for cold-smoking.

This smoke generator employs negative pressure and an integrated fan, to continuously blow highquality smoke into the smoker. Another great advantage is that the fan can also be used to dry your smoked products. The smoke generator is lit via an opening in the lower section. Please only ever use smoker chips to ensure smoke is generated evenly, and that coils, worms or other feed systems don't get blocked.



Wood





Gas and sawdust tray

Item no. 1267

Item no. 1268

Some benefits only a Beelonia oven can offer: Size 130 stove pipe socket

- VITAL for every smoking oven! A pipe connection to create draft!
- No connection no draft no draft -

Size 130 stove pipe socket

Damper regulation

Interior hinges

Thermometer

Double-walled door

Door seal

insulated handles

Special fat drip tray

Supply air regulation on fire box

Interchangeable





Smoky base

Item no. 1269

- Stainless steel
- Dimensions w x d x h: 500 x 380 x 700 mm

The construction and layout of the drip tray combined with the fire drawer (wood, electric or gas) ensures a consistently even smoke distribution inside the oven producing soot-free smoke. This system has proven itself successful for over 40 years now.



Our budget-priced smaller systems - just the thing for beginners

Smoky 2

Item no. 1120

- → Dimensions w x d x h: 540 x 340 x 260 mm,
- + 1.5 kW/230 V
- + For some 6 pieces of fish, incl. grate

Very user-friendly, complete with accessories:

Grate, fat drip tray, sawdust tray, 230 Volt, 1,5 kW, from special heat-proof stainless steel, thermostat-controlled, upper and lower heat selectable separately, adjustable legs, tubular heating element also made from stainless steel, plus insulated handles. For household, leisure and commercial use, also for fairs and festivals. Ideal for smoking and roasting (cooking) small quantities of fish, meat, game and poultry. Ready-smoked and cooked in ca. 30 minutes, depending on the Typee of smoked produce.



Küchenchef 1 model – as used by professionals

Küchenchef 1 model

Item no. 1101

- ◆ Dimensions: 420 (D) x 620 (W) x 650 (H) mm
- Double-walled housing and double-walled door
- Insulated door latch (handle)
- Fast cooking and smoking,
- thanks to the specific smoking procedure used (negative pressure)
- + 3 levels

- Electric heating (electrical output 1,4 kW, 230 V, 50 Hz)
- + Complete with timer
- + For fish, game, poultry, meat
- Rounded interior edges resulting in a good smoke distribution
- Quick and easy to clean
- Adjustable and non-slip legs

- + Completely made from stainless steel
- For 18 pieces of fish
- Complete with 3 trout racks
- Optional accessories: smooth grates for fillets (item no. 1218)
- Ideally suited for restaurants





Our double-walled medium-size systems

F1 to F2 70/60 XL

There are many reasons nowadays to purchase a smoking system. A system which is meant to provide reliable service for many years to come.

When buying a new system, you should not therefore compromise, and compare closely what is on offer: Design, construction and size (dimensions H x W x D), and you will find that no other smoking system is available in the market at this kind of price.

Construction and design of our F1, F2, F2/70 and F2 70/60 models offer smoking fans solid smoking systems with near-unlimited service life.

It is only our Beelonia F-series smoking ovens, characterized by a double sheet metal casing and a thick insulating layer, which distinguish themselves from standard cabinets.

Thanks to their damper and supply air regulation and double sheet metal casing, heat and smoke surround your smoked products in an evenly distributed manner from below, ensuring even cooking and smoking processes.

You should therefore make sure to rely on the benefits offered by Beelonia smoking ovens.

Versions available:

- Aluminised/galvanised
- Stainless steel

Information on F1 and F2 series:

The F1 and F2 heating drawers can be swapped over in a matter of seconds (wood against gas or electric).

With our F2 70, F2 70/60 and F2 70/60 XL models, you can also swap the gas and wood drawers.

This does not apply to our electric models! Our electric heating unit is an integral part of the system, and as our latest innovation now boasts an integrated cold smoke generator. Roof/stove pipe

Damper regulation

Drip tray for condensation

Interior casing

Insulation

Outer casing

Drip tray for fat

Fin plates

Interchangeable heating units for wood, gas, electric

Base



a





F series smoking ovens / wood

390

36

Typee F1, wood

Item no. 111	stainless steel
Item no. 1011	galvanised

• Outer dimensions (mm):

500 x 1000 x 400

Interior dimensions (mm):

460 x 750 x 365 + Height (mm):

Weight (kg):

Number of/Space between levels (mm): 3/150

Capacity for fish (pieces):

ca. 15 – 20 Capacity for meat (kg): ca. 8 - 10

Max. temperature (C°): 120 - 130

Chimney connection (mm): 130

• Nominal voltage (V):

• Capacity (kW): ca. 6 – 8



Type F2 70, wood

Item no. 1171 stainless steel Item no. 1071 galvanised

Outer dimensions (mm):

700 x 1500 x 400

Interior dimensions (mm):

660 x 1250 x 365 Height (mm):

Weight (kg): 68

Number of/Space between levels (mm):

Capacity for fish (pieces):

Capacity for meat (kg): ca. 30 - 40 Max. temperature (C°): 130

Chimney connection (mm): 130

Nominal voltage (V):

Capacity (kW): ca. 6 – 9



Type F2, wood

Item no. 1121	stainless steel
Item no. 1021	galvanised

Outer dimensions (mm): 500 x 1500 x 400

Interior dimensions (mm):

460 x 1250 x 365

390 Height (mm): 55

Number of/Space between levels (mm):

ca. 30 – 35 Capacity for fish (pieces):

5/150

Capacity for meat (kg): ca. 20 - 25

Max. temperature (C°): 120 - 130

Chimney connection (mm): 130

Nominal voltage (V):

Capacity (kW): ca. 6 - 8







Information on series:

generator

F1 - F2 70/60 XL, wood and gas These models can be supplied either with a cold smoke insert or a smoke

Type F2 70/60 XL, Holz

Item no. 11716xl Item no. 10716 galvanised

Outer dimensions (mm): 700 x 1800 x 600

Interior dimensions (mm):

660 x 1550 x 565 590 Height (mm): 106 Weight (kg): Number of/Space between

7/150 levels (mm): ► Capacity for fish (pieces): ca. 120 – 130

Chimney connection (mm):

Capacity for meat (kg): ca. 80 - 100 130 Max. temperature (C°):

Nominal voltage (V): Capacity (kW): ca. 6 – 8

130

Type F2 70/60, wood

Item no. 11716 stainless steel Item no. 10716 galvanised

• Outer dimensions (mm):

700 x 1500 x 600

• Interior dimensions (mm): 660 x 1250 x 565

+ Height (mm):

Weight (kg): 88

Number of/Space between levels (mm):

5/150

Capacity for fish (pieces): ca. 65 – 80 Capacity for meat (kg): ca. 50 - 65

Max. temperature (C°): 130

Chimney connection (mm): 130 Nominal voltage (V):

Capacity (kW): ca. 6 – 8





F series smoking ovens - gas

390

3/150

130

130

8

46

Type F1, gas

Item no. 1113	stainless steel
Item no. 1013	galvanised

• Outer dimensions (mm):

500 x 1000 x 400

Interior dimensions (mm):

460 x 750 x 365

+ Height (mm): Weight (kg):

Number of/Space between levels (mm):

ca. 15 – 20 Capacity for fish (pieces):

Capacity for meat (kg): ca. 8 - 10

Max. temperature (C°): Chimney connection (mm):

Nominal voltage (V):

• Capacity (kW):



Type F2 70, gas

Item no. 1173 stainless steel Item no. 1073 galvanised

• Outer dimensions (mm):

700 x 1500 x 400

Interior dimensions (mm): 660 x 1250 x 365

Height (mm): 590

Weight (kg): 78

Number of/Space between levels (mm):

Capacity for fish (pieces):

ca. 45 - 60 Capacity for meat (kg): ca. 30 - 40

5/150

Max. temperature (C°): 130

Chimney connection (mm): 130 Nominal voltage (V):

Capacity (kW):



Type F2, gas

Item no. 1123	stainless steel
Item no. 1023	galvanised

Outer dimensions (mm):

500 x 1500 x 400 Interior dimensions (mm):

460 x 1250 x 365 390

55

Height (mm): Weight (kg):

Number of/Space between

5/150 ca. 30 - 35 Capacity for fish (pieces): ca. 20 - 25 Capacity for meat (kg):

Max. temperature (C°): 130 130

Chimney connection (mm): Nominal voltage (V):

Capacity (kW):

Information on series: F1 - F2 70/60 XL, wood and gas

These models can be supplied either with a cold smoke insert or a smoke generator.

stainless steel	Item no. 11736
galvanised	Item no. 10736

700 x 1500 x 600

660 x 1250 x 565

Weight (kg):

Chimney connection (mm):

Capacity (kW):



Interior dimensions (mm):

+ Height (mm): 590 98 Number of/Space between 5/150 levels (mm): Capacity for fish (pieces): ca. 65 - 80 Capacity for meat (kg): ca. 50 - 65 Max. temperature (C°): 130 130





Type F2 70/60 XL, gas

stainless steel

700 x 1800 x 600

660 x 1550 x 565

galvanised

590

116

7/150

130

130

ca. 80 - 100

Item no. 11736XL

Outer dimensions (mm):

Interior dimensions (mm):

Number of/Space between

Capacity for meat (kg):

Max. temperature (C°):

Nominal voltage (V):

Capacity (kW):

Chimney connection (mm):

◆ Capacity for fish (pieces): ca. 120 – 130

Item no. 10736

+ Height (mm):

Weight (kg):

levels (mm):

Item no. 600



Outer dimensions (mm):

Nominal voltage (V):





12

F series smoking ovens - electric



H

Sector/s

Type F1, electric

Item no. 1112 stainless steel Item no. 1012 galvanised

Outer dimensions (mm):

500 x 1000 x 400

Interior dimensions (mm):

460 x 750 x 365

+ Height (mm): 390
+ Weight (kg): 46
+ Number of/Space between

levels (mm): 3/150

Capacity for fish (pieces): ca. 15 – 20

Capacity for meat (kg): ca. 8 - 10

Max. temperature (C°): 130

Chimney connection (mm): 130

Nominal voltage (V): 230
Capacity (kW): 2.5

Type F2 70, electric

Item no. 1172 stainless steel Item no. 1072 galvanised

• Outer dimensions (mm):

850 x 1500 x 400

Interior dimensions (mm):
660 x 1250 x 365

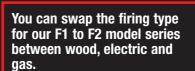
+ Height (mm): 590 + Weight (kg): 86

Number of/Space between levels (mm):

Capacity for fish (pieces): ca. 45 – 60
Capacity for meat (kg): ca. 30 - 40
Max. temperature (C°): 130

Max. temperature (C°):
Chimney connection (mm):
Nominal voltage (V):
400

+ Capacity (kW):



You will only find this drawer system with Beelonia.

To achieve high-quality cold smoke, please only ever use our smoke generator or our cold smoke insert.



Item no. 1022 galvanised

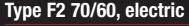
+ Outer dimensions (mm):

650 x 1500 x 400 Interior dimensions (mm): 460 x 1250 x 365

Height (mm): 390
Weight (kg): 65
Number of/Space between levels (mm): 5/150
Capacity for fish (pieces): ca. 30 – 35

Capacity for meat (kg): ca. 20 - 25
Max. temperature (C°): 100
Chimney connection (mm): 130
Nominal voltage (V): 230

Nominal voltage (V):Capacity (kW):2.5



Item no. 11726 stainless steel Item no. 10726 galvanised

Outer dimensions (mm):

850 x 1500 x 600

5.8

Interior dimensions (mm):

660 x 1250 x 565

Height (mm): 590

Weight (kg): 106

Number of/Space between

levels (mm): 5/150
Capacity for fish (pieces): ca. 65 – 80

Capacity for meat (kg):
Max. temperature (C°):
Chimney connection (mm):
130

Nominal voltage (V):Capacity (kW):





Our F2 70, F2 70/60 and F2 70/60 XL electric models are the first smoking systems of their kind boasting an integrated cold-smoke generator. This smoking oven is a total innovation on the world market.

How do we always manage to keep one step ahead? Because of you! Our customers! Who we will always keep meeting up andconsulting with.



Type F2 70/60 XL, electric

Item no. 11716xl stainless steel Item no. 10726xl galvanised

• Outer dimensions (mm):

Capacity (kW):

850 x 1800 x 600 • Interior dimensions (mm):

660 x 1550 x 565

Height (mm): 590

Weight (kg): 129

Number of/Space between levels (mm): 7/150

Capacity for fish (pieces): ca. 120 – 130
Capacity for meat (kg): ca. 80 - 100

Max. temperature (C°): 130
Chimney connection (mm): 130
Nominal voltage (V): 400

5.8

13

400

5.6



"Rustikal" country-style smoking ovens

Rustikal

Seafood

Item no. 1174,	wood		
Item no. 1176,	gas		
+ Dimensions:	600 x 700 x 1500		
 Complete with roof (mm): 	800 x 900 x 1700		

Our "Rustikal" country-style smoking ovens offer quite an extraordinary way of smoking. This oven's design, its inspection panel and interior lighting make it into a proper eye catcher and attraction of the special kind. For every beer garden, party service, country fete, festival or Christmas market - this oven is a major attraction and highlight. And it provides your garden with that certain something. When using this oven for commercial purposes, you also create a customer magnet to increase your turnover. You can exchange the wood for a gas heating system and vice versa here,



Item no. 1176

A =1700 mm B =1500 mm

Item no. 1174 wood

- C = 700 mm
- D = 990 mm
- F = 600 mm
- G = 800 mm

Smoking hut "Supermarkt"

Supermarkt

Item no. 11751 without roof Item no. 11752 complete with roof Item no. 11753 complete with extractor hood

+ For dimensions, see drawings on page 17

Smoking systems which convince with their functionality, looks and price, and are sure to draw attention and increase your turnover. These systems can be found in large supermarket chains all over Europe. Take this opportunity to refine your products in front of your customers' very eyes. Optionally complete with roof or extractor hood.

- + Roofs can also be provided in different RAL
- Oven model 11753 is provided with an extractor hood. With the door open, smoke is then extrac-





Extractor hood



Wood shelf

Wood shelf

- Wood shelf dimensions (mm): 400 x 600 x 1950
- For smoking oven dimensions, see page 17
- Our wood shelf is available at a surcharge
- Also compatible with item nos. 11751 + 11752





Smoking hut »Supermarkt XXL«

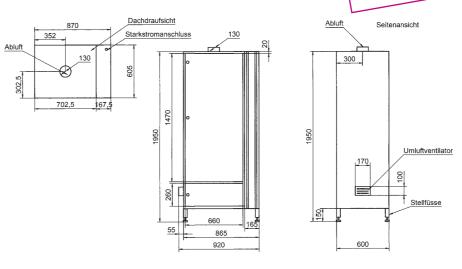


Dimensions and technical data

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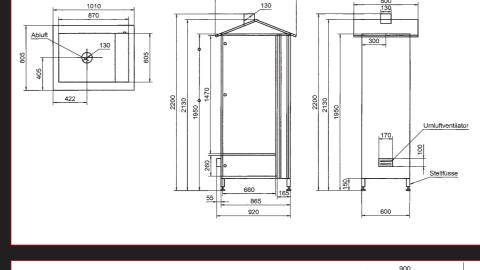
Smoking hut without roof

- Item no. 11751
- 5,8 kW
- CEE 16 A / 400 V



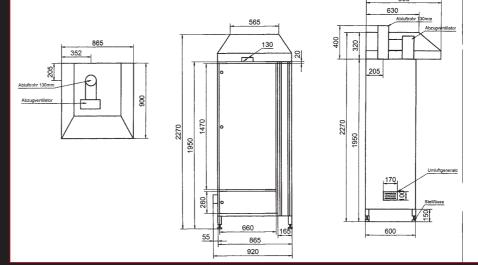
Smoking hut complete with roof

- Item no. 11752
- 5,8 kW
- CEE 16 A / 400 V



Smoking hut complete with extractor hood + Item no. 11753

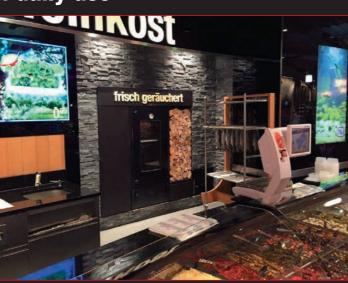
- 5,8 kW
- CEE 16 A / 400 V





Beelonia "Supermarkt" versions in daily use













Beelonia "Supermarkt" versions in daily use















Our large professional F4 to F6 100 systems

For 120 to 400 pieces of fish or 80 to 250 kg meat.



The right choice of system for you!

First establish the proper dimensions for your future smoking system. Then select the required type of heating: wood, electric or gas.

Then fit your smoking system with extras as required:

- Recirculation fan
- Smoking cart/trolley
- Exterior smoke generator
- Program controls
- Door with inspection panel plus interior lighting





Capacity (kW):

Gas consumption (kg/h)

Gas (kW):

Item no. 1141 Item no. 1142	wood electric
Item no. 1143	gas
+ Outer dimensions (mm):	1070 x 700 x 1800
+ Height (mm):	900
Number of levels:	8
• Capacity for fish (pieces):	ca. 220
Capacity for meat (kg):	ca. 160
Max. temperature (C°):	130
+ Chimney connection (mm):	130
Nominal voltage (V):	400

1.64

Illustration: wood

For our models F4 to F6, we would once again like to draw your attention to their high operating and working comfort and their extremely favourable price.

With these systems, we would like to offer some models which are of particular interest to sideline and small businesses, since they enable you to produce high-quality products in a cost-efficient manner. With these systems, we combine traditional smoking processes (smoked products hang down into rising smoke) with modern technology (digital controls). These compact systems require little room and are easy to operate. Their control units are clearly laid out and functional, and depending on your requirements will be fitted either to the left or right of the system (please state when ordering). By default, doors are right-hinged; on request though, we will also supply them left-hinged. For charcoal-fired cabinets, the standard smoking process used should always remain one that has been tried and tested in practice: Larger charcoal pieces serve to generate heat, wood shavings and sawdust to generate smoke.



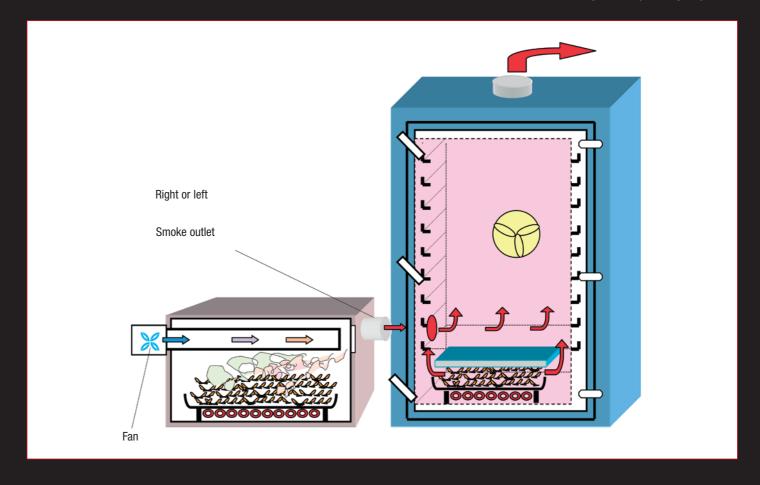
Function and operation of smoking systems with external smoke generators

There are three different methods:

- + Cold smoke up to ca. 28°C
- Warm smoke up to ca. 65°C
- Hot smoke from 90°C and more

Smoking systems should be well-insulated to save For cold-smoking, smoke is generated externally energy and ensure that as little condensation is created as possible. At the same time, for cold smoke, the embers must not generate too much heat. The solution: An external smoke generator hot-smoking, temperatures are regulated via the for cold smoke (see diagram).

and then blown into the cabinet by a fan using negative pressure. This ensures the temperature inside the cabinet does not rise. With warm- and digital controls to generate smoke inside the cabinet via the smoke generator. (see diagram)





Model F5 gas smoking systems





Type F5 Item no. 1151

Item no. 1152	electric
Item no. 1153	gas
• Outer dimensions (mm):	1070 x 800 x 1800
+ Height (mm):	900
Number of levels:	8
Capacity for fish (pieces):	ca. 260 – 280
Capacity for meat (kg):	ca. 180 - 190
Wood, gas, electric	CEE32A/400 V
Electric (kW):	10.8
+ Gas (kW):	20.9
Gas consumption (kg/h)	1.64

wood



Our F5 - F6-100 gas systems are only available with external smoke generators, since our cabinets are heated by gas, which prevents sawdust from overheating/burning.





Standard chamber controls: Chamber temperature is controlled digitally. You can enter the time for the operating process to finish and the saw dust to be ignited yourself.



Item no. PR1

Fully automatic program controls at a surcharge. This will provide you with an option to enter different programs, and run at different temperatures. In addition, you can set standby times

Beelonia "in practice"















F6 smoking systems, electric

Controls as standard



Type F6

Item no. 1161 Item no. 1162	wood electric
Item no. 1163	gas
+ Outer dimensions (mm):	1070 x 800 x 2000
+ Height (mm):	900
Number of levels:	8
Capacity for fish (pieces):	ca. 320 - 340
Capacity for meat (kg):	ca. 230
Max. temperature (C°):	130
+ Chimney connection (mm):	130
Nominal voltage (V):	400
+ Electric (kW):	10.4
+ Gas (kW):	20.9
 Gas consumption (kg/h) 	1.64

For customers producing cold-smoked goods, we recommend our exterior smoke generator (optional).

- Large capacity
- Smoking time ca. 12 to 14 hours
- Temperature does not increase due to smouldering embers



F6 100 smoking systems, electric





Model F6 100

/ I	tem no. 1162	electric
	Outer dimensions (mm):	1170 x 1060 x 2000
	Height (mm):	1000
	Number of levels:	9
	Capacity for fish (pieces):	ca. 400 - 420
	Capacity for meat (kg):	ca. 260
	Max. temperature (C°):	130
	Chimney connection (mm):	130
	Nominal voltage (V):	400
	Electric (kW):	10.4
	Gas (kW):	20.9
	Gas consumption (kg/h)	1.64

For customers wishing to make universal use of the cabinet, i.e. for cold, warm and hot smoking processes, we would recommend they buy the external smoke generator (optional). For warm and hot smoke, the standard built-in smoke generator inside the cabinet is used; for cold smoke, you use the adjacent smoke generator.

- + Large capacity
- Smoking time ca. 12 to 14 hours
- Temperature does not increase due to the sawdust smouldering
- This design allows for the production of top-quality goods (cold-smoking)
- or a system complete with cooling



Item no. 597 Item no. 598 Item no. 1182

- ◆ Available with controls to the left or right
- Smoke entry available either on the left or right or at the back of the system
- Available with door hinges to the left or right
- Recirculation as standard
- Smoking cart as standard



Inspection panel

Roasting pans Available with wood, gas or electric heating

24

B = 450 mm C = 600 mm

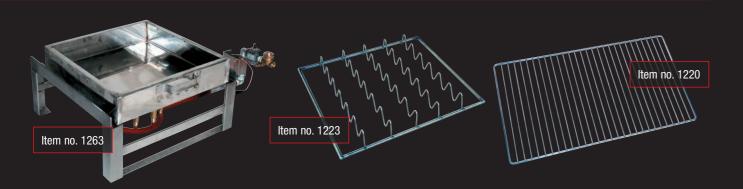
D = 2000 mm F = 800 mm





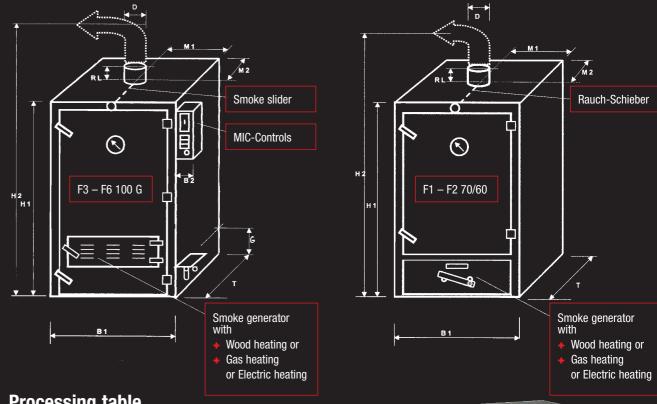






Туре	F4	F5	F6	F6 100
Outside dimensions (d x w x h in mm)	1070 x 700 x 1800	1070 x 800 x 1800	1070 x 800 x 2000	1170 x 1060 x 2000
Inside Height (mm):	900	900	900	1000
Levels	8	8	9	9
Spacing (mm)	100	100	100	100
Fish, pieces	220-230	260-280	340-360	400-420
Meat, kg	150-160	180-190	220-230	250-260
Heating units	Wood, electric, gas	Wood, electric, gas	Wood, electric, gas	Wood, electric, gas
Electric/gas (kW):	10,4/20,9	10,4/20,9	10,4/20,9	10,4/20,9
Gas consumption (kg*/h)	1,64	1,64	1,64	1,64
Stove pipe connection	130	130	130	130
H1 Lach)	1800	1800	2000	2000
T Kürzel (in deutsch)	700	800	800	1070
Kürzel (in deutsch) analog zu H2 Zeichnung belassen?	1030	1030	1030	1030
H2 Zeichnung ber	1970	1970	2170	2170
B2	Electric/gas/160	Electric/gas/160	Electric/gas/160	Electric/gas/160
G	Gas/300	Gas/300	Gas/300	Gas/300
Weight in kg	160	175	190	210

Specification = 1 hour at full capacity/smoking hut (like model F2 70/60): The roof increases total weight by 71 kg and also the height, see illustration. Recirculation = Depth + 70 mm



Processing table

Item no. 1196	stainless steel
Dimensions (mm):	710 x 1500 x 850
Item no. 1197	stainless steel
+ Dimensions (mm):	710 x 2000 x 850

Our stainless steel processing table can be supplied in 2 different sizes. It is completely welded, height-adjustable, fitted with a storage shelf and a plastic chopping board. Customs designs are also available.





Beelonia cooking and smoking systems





Beelonia cooking and smoking systems have been developed particularly with small businesses (craft businesses) in mind.

Our systems can be used to cook and smoke, and operate 100% with natural smoke. You can optionally smoke using sawdust or wood chips. We have paid special attention to a low connected load.

You can choose between standard chamber and core temperature controls, or program controls at a surcharge.

KR 6

Item no. 1165	electric
+ Dimensions (mm):	1070 x 800 x 2100
+ CEE:	32 A/400 V
Capacity (kW):	15,4

KR 6 – 100

electric
1170 x 1060 x 2100
32 A/400 V
15,4

This system requires a 1/2" water supply! The amount of steam can be regulated.

- Cold smoke
- + Warm smoke
- Hot smokeSimmering

Cooking

- Ollilling
- Boiling

Cooking and smoking system with external smoke generator (semi-automatic system)





Drying cabinets

for fruit, vegetables, herbs, mushrooms, pasta, meat, sausages



TF 2 without Illustration

Model TF 3

Item no. 117262	electric
• Outer dimensions (mm):	700 x 580 x 1700
+ Levels	15
• Grate dimensions (mm):	590 x 530
Number of central fans:	1
+ Capacity (kW):	5
Nominal voltage (V):	400
Max. temperature (C°):	70 °C
Air volume (m3/h)	450
+ CEE	16 A/400 V

Modell TF 2

Item no. 11722	electric
• Outer dimensions (mm):	700 x 380 x 1700
+ Levels	15
• Grate dimensions (mm):	590 x 330
Number of central fans:	1
- Capacity (kW):	5
Nominal voltage (V):	400
Max. temperature (C°):	70 °C
+ Air volume (m3/h)	450
+ CEE	16 A/400 V

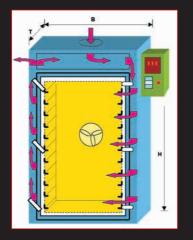




Our drying cabinets use cross flow technology, as can be seen from our illustration. This creates an even flow of air inside the drying cabinet, providing for excellent drying results. We can mount the door hinges of our drying cabinets either on the left or right. Drying cabinets with trolleys on request.

How to: for instance fruit

- Only ever use ripe and undamaged fruit
- Clean and dry fruit well
- Cut fruit into small pieces
- Remove pits and stones
- Distribute fruit across the grate with its cut side facing up
- ◆ Dry between 30 and 65° Celsius



Model TF 4

Item no. 11422	electric
Outer dimensions (mm):	1030 x 700 x 2000
+ Levels	20
+ Grate dimensions (mm):	900 x 600
Number of central fans:	2
+ Capacity (kW):	7.5
Nominal voltage (V):	400
Max. temperature (C°):	70 °C
 Air volume (m3/h) 	900
+ CEE	16 A/400 V





Model TF 5 (2-level air volume)

electric
1030 x 800 x 2000
20
900 x 760
2
7.5
400
70 °C
900
16 A/400 V

Modell TF 6-100

Item no. 11622210	electric
Outer dimensions (mm):	1130 x 1060 x 2300
+ Levels	25
• Grate dimensions (mm):	1000 x 1000
Number of central fans:	3
+ Capacity (kW):	9
Nominal voltage (V):	400
Max. temperature (C°):	70 °C
+ Air volume (m3/h)	2400
+ CEE	16 A/400 V







250

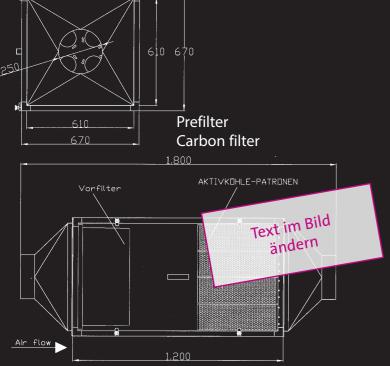
Smoke filters



Problems with the authorities or your neighbours?

A Beelonia smoke filter will help. When using a Beelonia filter system, you no longer need any for third-party systems or self-built ones. Maximum volume is 2 cubic meters.

Our smoke filter system is characterised by its low energy consumption. With a prefilter, particle filter, smoke filter and odour absorber, smoke is cleaned completely. This system can be mounted either chimney connection. The system can also be used horizontally on a wall (as shown) or positioned vertically next to the smoking system.



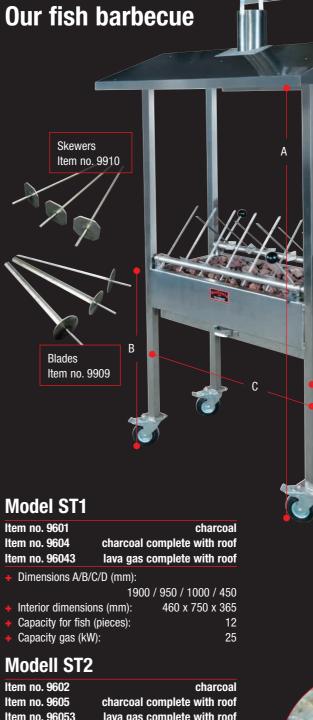


Prefilter, electrostatic unit, fan, plasma stage and active carbon

Item no. 1184

Capacity (Watt)

dimensions (mm): 460 x 750 x 365



Item no. 9601 Item no. 9604 Item no. 96043

Item no. 9605 Item no. 96053 lava gas complete with roof

→ Dimensions A/B/C/D (mm):

1900 / 950 / 1400 / 450 Interior dimensions (mm): 460 x 750 x 365

+ Capacity for fish (pieces): 18

• Capacity gas (kW): 28

The Beelonia fish grill is made completely from stainless steel. The inclination of your fish or barbecue food is infinitely variable. All our fish grills are mobile.

Modell ST3 Item no. 9603 Item no. 9606 charcoal complete with roof Item no. 96063 lava gas complete with roof Dimensions A/B/C/D (mm): 1900 / 950 / 1800 / 450 460 x 750 x 365 Interior dimensions (mm): Capacity for fish (pieces): Capacity gas (kW): Without

Lava gas

Charcoal

33





Charcoal barbecue



Our Beelonia charcoal barbecues:

The design and construction of our GR models are unique. Specially developed, designed and built for commercial use. The variety of versions on offer caters to every need.

Modell GR1

Item no. 9010	charcoal
• Outer dimensions (mm):	1010x760x950
Grill area (mm)	770 x 600
Weight (kG)	140



Section(s

Front doors completely isolated. Much less heat emit-

ted towards the person in

charge of the barbecue!

Modell GR2

Item no. 9020	charcoal
Outer dimensions (mm):	1260 x 760 x 950
+ Grill area (mm)	1020 x 600
→ Weight (kG)	165

The fire pit is fitted with two sturdy cast-iron grates and lined with robust fireclay stones all around. This provides for stability and intensive ember glow.



Modell GR3

Item no. 9030	charcoa
Outer dimensions (mm):	1510x760x950
+ Grill area (mm)	1270 x 600
Weight (kG)	190



Gas lava barbecue



0 0 0

Front doors completely iso-

lated. Much less heat emit-

ted towards the person in

charge of the barbecue!





Model GR1

Item no. 9013	gas lava
• Outer dimensions (mm):	1010x760x950
+ Grill area (mm)	770 x 600
+ Weight (kG)	152
Capacity gas (kW):	21

Model GR2

Item no. 9023	gas lava
Outer dimensions (mm):	1260 x 760 x 950
Grill area (mm)	1020 x 600
Weight (kG)	185
Capacity gas (kW):	28



The burner units of our gas lava barbecues are provided in the shape of an insert, so they are easy to take out for cleaning and maintenance in just a few simple steps.

35

Model GR3

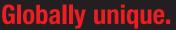
Item no. 9033	gas lava
• Outer dimensions (mm):	1510x760x950
+ Grill area (mm)	1270 x 600
→ Weight (kG)	215
+ Capacity gas (kW):	35



Hygiene plate GR2 Item no. 9915

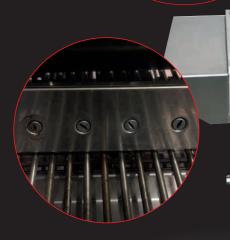
Storage shelf GR2 Item no. 9915

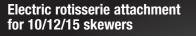
The modular Beelonia system. Globally unique.





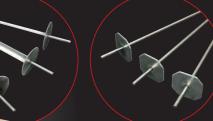
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GR1 Item no. 9151 Item no. 9152 GR2 Item no. 9153 GR3







Supports for skewers, blades and salmon board

Item no. 9909 Blades Skewers Item no. 9910 Item no. 9900 Salmon board Item no. 9984 **Attachment GR2**



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Gas lava barbecue

Table-top grill

Stainless steel or coated black stainless steel

GLT 1
930 x 700 x 500
21
GLT 2
1180x700x500
28
GLT 3
1430 x 700 x 500
35

Our table-top units are fitted with a doublewalled insulated casing. This means that there is very little heat emission, protecting your barbecue expert.

Our table-top units can also be extended in a modular fashion, if required.



Dwarf boiler



Table-top unit

•	
Item no. 9404	gas
Outer dimensions (mm):	710 v 650 v 440

Dwarf boiler with protective ring and insulated side walls. This is where stability and safety count!





Floor-mounted unit



Beelonia high-capacity barbecue

for suckling pigs, lamb, knuckles, chicken, etc. incl. suckling pig skewer, clips and back support

- available in 3 different sizes:
- GR1 skewer length 1000 mm
- GR2 skewer length 1250 mm
- GR3 skewer length 1500 mm
- 3 different heating types: Wood/charcoal, electric, gas
- 4 different versions: Stainless steel, "rustic" stainless steel (red/black), heating at the back, heating at the top (gas and electric only: glass panel front and back)
- gas and electric heating can be individually regulated
- Heating at the back: incl. 4 drives (3 at the back for chicken and knuckles. 1 at the centre for suckling pig. lamb, etc.)
- Heating at the top: incl. 3 drives (1 at the centre, 2 at the top for chicken and knuckles)
- Standard equipment: Fat/drip tray, 4 drives, all switchable individually (Panorama 3 drives), 1 suckling pig/lamb skewer with needles and back support
- Capacity: 1 pig/lamb, up to 70 kg

Model

GR 1 GR 2

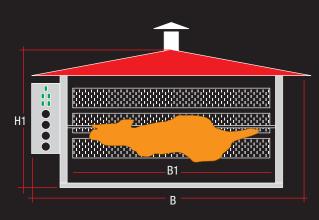
1110

1820

1370

850

- Gas can be infinitely regulated within 6 zones
- Electric can be regulated within 3 zones and 3 power
- Accessories: Chicken skewer, meat basket, suckling
- NEW: All high-capacity barbecues can be supplied complete with a base cabinet or an undercarriage.





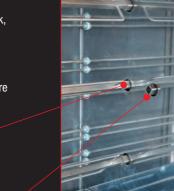
Capacity Gas kW

30

Weight kg

140











(chicken, rolled joints, knuckles) 1 drive at the centre for suckling pigs, lamb, etc.

Combination Barbecue station High-capacity barbecue at the top for suckling pigs, lamb, knuckles, chicken, etc. Barbecue below for sausages, steaks, fish, etc.

Suckling pig/Barbecue station



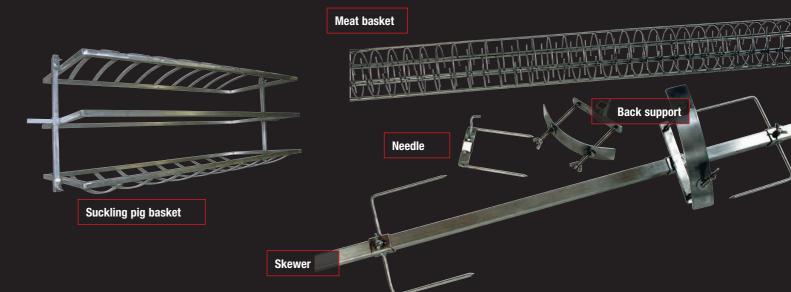


Suckling pig grill S1

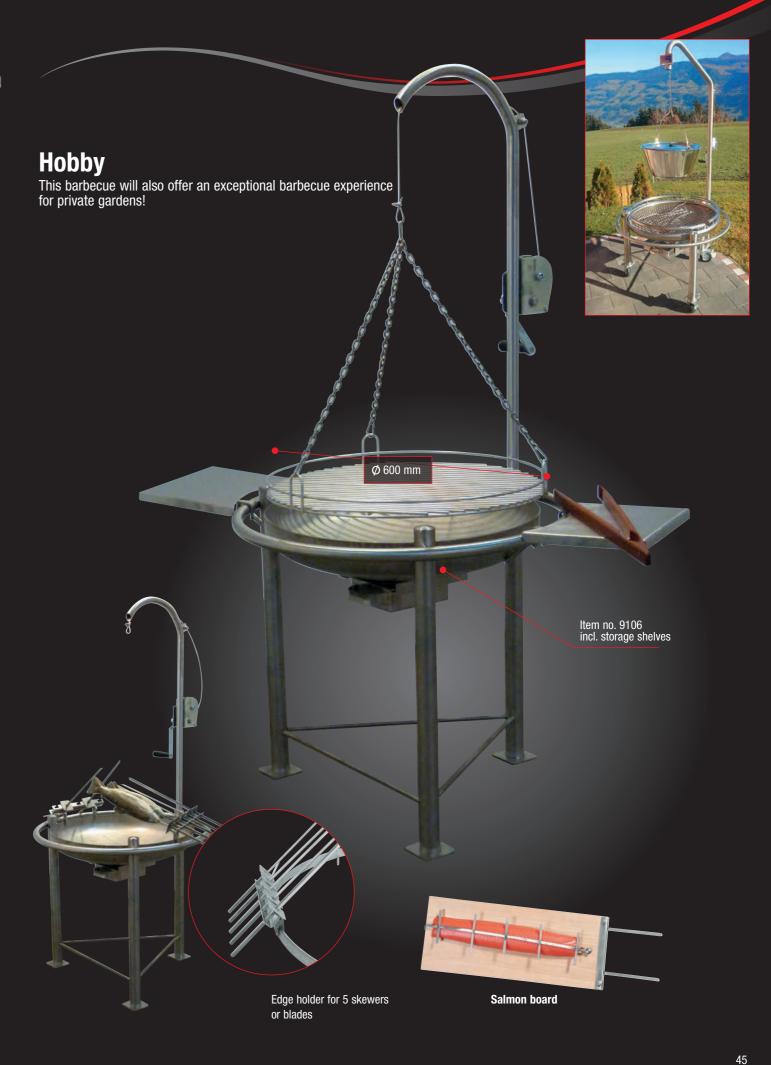




Accessories



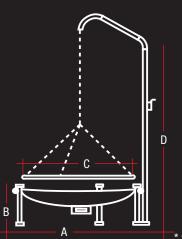




Swivel grills Our bestseller

The circumferential tube provides this grill with stability and protects people against coming into contact with the hot ember box. The removable gibbet enables you to use the base unit as a fire pit to provide some cosy ambience after your barbecue has finished.

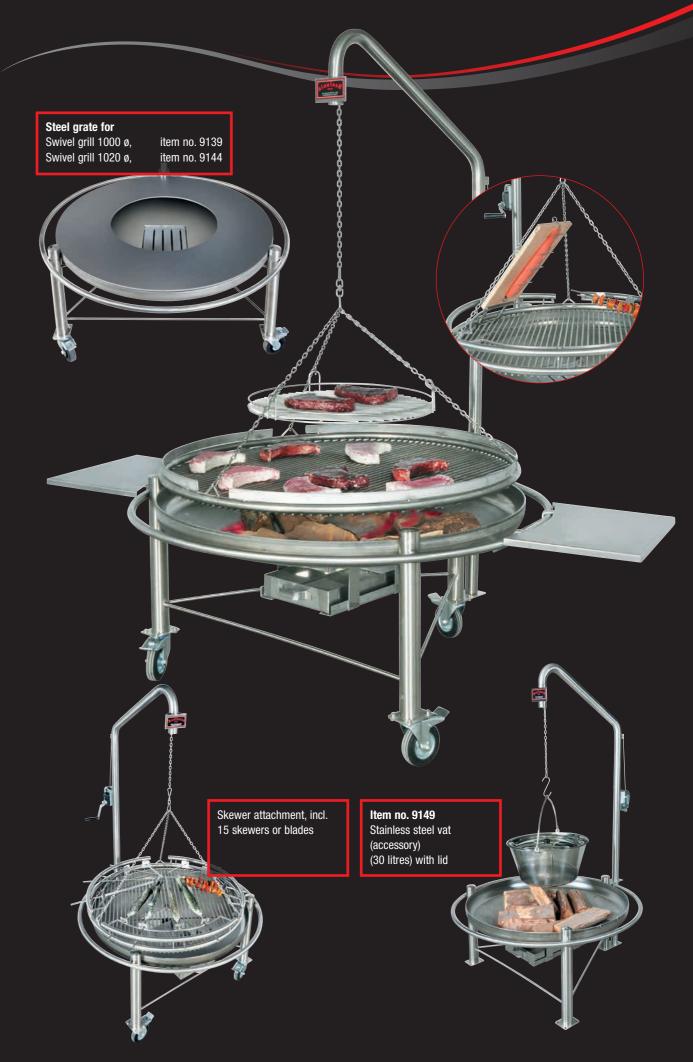
Our new Beelonia swivel grill has developed into an absolute bestseller in no time at all. Its solid construction, 5 to 6 mm thick box, design and structure convince every professional straight away. The cast iron grate set into the bottom ensures excellent ember glow. The ash box fitted underneath makes it quick and easy to remove the ash. The grill grate can be removed for cleaning, with just one move. The grill grate and gibbet are connected via a peg, so that you can spin the grate by 360°. An essential benefit for every barbecue expert.





Item no.	Model	A (mm)	B* (mm)	C (mm)	D (mm)
9100	1000	1270	530	1000	1890
9112	1200	1470	530	1200	1950
9114	1400	1670	530	1400	2010
9120	2000	2270	530	2000	2190









The 1000 \emptyset and 1200 \emptyset are also available with gas and an effect flame.

These barbecues are very attractive EYE CATCHERS indeed!

They are also highly versatile. You can use these units as sheet steel barbecues and use the $600 \, \text{Ø}$ barbecue grate with them. However, you can also take off the sheet steel and barbecue across the whole area with a grate instead.

Standard equipment: FSG 1 – FSG 2

- Stainless steel box
- Stainless steel base
- Ash box
- Sheet steel
- Barbecue gibbet
- → Barbecue grate, 600 ø
- Black coating

FSG 3 - FSG 4

- Stainless steel box
- Stainless steel base complete with chopping board
- + Ash box
- Sheet steel
- + Barbecue gibbet
- Barbecue grate, 600 ø
- Black coating

Extras: FSG 1 - FSG 4

- Barbecue grate, 1000 mm ø (item no. 9145) / 1200 mm ø (item no. 9146)
- Gas burner complete with effect flame (price on request)
- + Stainless steel vat, 30 I (item no. 9149)
- Storage table (item no. 9902)

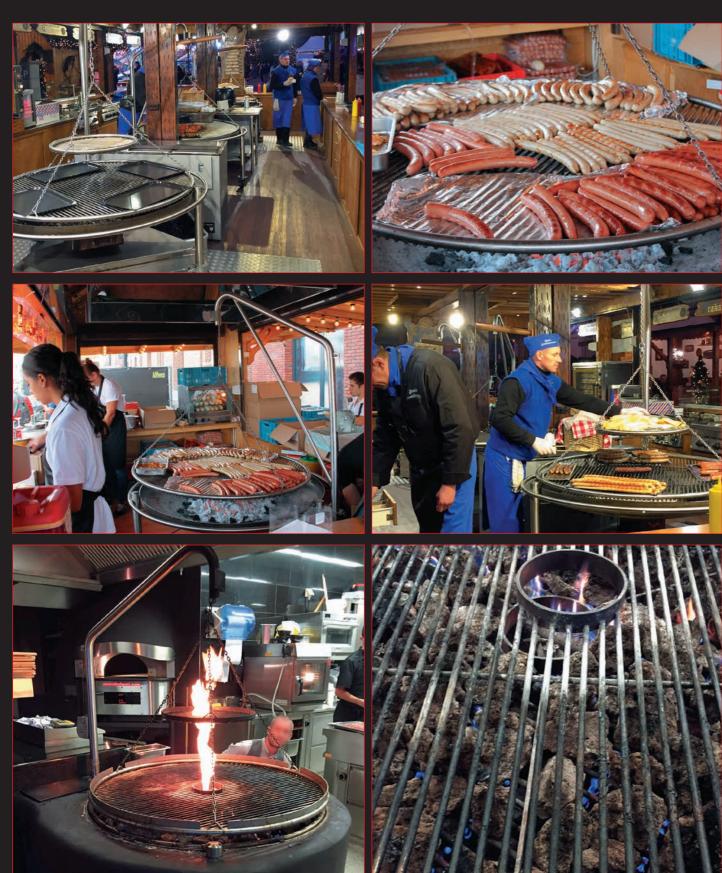
FSG 1 Ø 1000 mm Item no. 9201

> FSG 2 Ø 1200 mm Item no. 9202



Туре	FSG 1	FSG 2	FSG 3	FSG 4
Box Ø (mm)	1000	1200	1000	1200
Height (mm)	950	950	950	950
Weight in kg	115	130	150	165
Base cabinet (DxWxH in mm)	900 x 600 x 700	900x600x700	1500 x 600 x 700	1500 x 600 x 700
Item no.	9201	9202	9203	9204











Cooking vat/Multiburner

Stainless steel for 150, 200 and 300 litres

The most cost-effective version of our stainless steel vats are our round multiburner vats. Based on their high-quality brickwork, these vats are very efficient as to their fuel consumption.

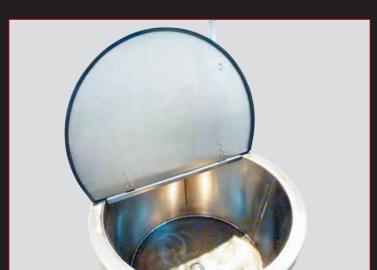
- Solid cast iron door frame and door
- frame and doorSafety outlet
- Height-adjustable legs
- Temperature display
- Hinged lid with stop
- Outlet to the right or to the left of firing (Please state when ordering)
- Made of stainless steel

Ideal for: • Household

- Trade
- Restaurants
- Catering
- businesses







Size (litres)	Vat size (outside)	Height	Socket (duct connection)	Socket height from floor to lower edge
150	800	1010	130	805
200	930	1010	130	805
300	1000	1010	130	805





Mini-vat

Item no. 8080 (80/100 litres volume)

The small Beelonia mini-vat is fitted with a thermostat and sieve cover for the heating. People like to use this vat for home slaughter, festivals, to boil potatoes, pasta, dumpling, etc.

- 80 litres,
- + 800 mm high,
- 500 mm diameter,
- + Capacity 8 kW, 400 Volt



Electric vat

Our electric vats are insulated with special mineral fibre (highly efficient). The heating consists of stainless steel heating tubes which directly heat the whole of the vat's bottom. These electric vats are ready to plug in and easy to install. You don't need any connections such as a gas or chimney one - making these vats versatile in any regard, since they are also easily movable.

With multiburners and gas vats, the flue is generally located at the back edge to the right. See sketch on the next page. From there, you can create a connection to any chimney.

- Completely made from stainless steel
- Interior container seamlessly welded
- High-quality insulation
- Double-walled lid
- Very low running costs
- Digital temperature control (electric and gas)

Controls for electric and gas vat inside a separate control box suitable for wall mounting.



Cooking vat, square für 150 – 400 litres

Every vat with its lid open has a height of 1785 mm. Complete with handle, they are 1950 mm high (see D, sketch: H2). With their lids closed, the vats are 1010 mm high.



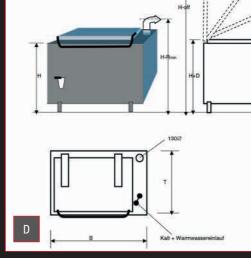


Options: Fitted with water inlet



- A Height-adjustable legs
- B Target/Actual value display Core temperature controls at a surcharge.
- C Safety outlet





Size Litres	(Outside vat size	е	Interior vat size		Capacity in kW		Multiburner gas		
LIUCS	T	В	Н	T	В	Н	Electric	Gas	Socket Ø	H1
150	840	940	950	700	600	400	6,6	20,9	130	1115
200	840	1140	950	700	800	400	10,0	30,2	130	1115
300	840	1440	950	700	1100	400	12,0	30,2	130	1115
400	840	1775	950	700	1435	400	12,0	30,2	130	1115

Glycerine vat

Glycerine vat (90 litres volume, 8 kW)

The Beelonia glycerine vat is essential for any butcher and commercial kitchen. It is just the thing for boiling soup, cooking goulash, stews, etc. Due to its glycerine-filled double casing, food cannot burn. Optionally, we can fit this vat with a mixer unit for food which needs to be heated and stirred.





Item no. 8081	90 litres	Item no. 8330	300 litres
+ Volume (I):	90	+ Volume (I):	300
Dimensions (mm):	(height) 800	Dimensions (mm):	950 x 1470 x 920
Diameter (mm):	600	Diameter (mm):	_
Capacity (kW):	8	Capacity (kW):	16
Nominal voltage (V):	400	Nominal voltage (V):	400
ltem no. 8220	200 litres	Item no. 8440	400 litres
+ Volume (I):	200	+ Volume (I):	400
Dimensions (mm):	950 x 1170 x 920	Dimensions (mm):	950 x 1805 x 920
Diameter (mm):	-	Diameter (mm):	600
Capacity (kW):	16	Capacity (kW):	22
Nominal voltage (V):	400	 Nominal voltage (V): 	400



Glycerine vat, 200, 300, 400 litres

Our new glycerine cooking systems are meant for butchers, gastronomy, commercial kitchens and the catering trade to cook meals and soups.

Because of the glycerine heating up inside a double wall, food cannot burn. To cook sausages and tins, use our single-walled (directly heatable) vats.

All our vats can also be supplied complete with wheels (mobile).



For traditional home slaughter

Beelonia steel vat

One-piece up to 150 litres, two-piece from 175 litres onwards, the most cost-effective version of our vat range.



Size (I)	Body Ø	Body height	Vat depth	Inside Ø Vat insert	Socket Ø	Socket height Floor - lower edge
100	705	780	425	625	130	620
125	740	830	460	660	130	640
150	790	850	480	700	130	680
175	870	850	500	770	130	680
200	930	850	500	830	150	740
250	960	900	540	860	150	770

Cold-smoking and storage cabinets

Beelonia smoking and storage cabinets are exclusively meant for home slaughter, smoking sausages and gammon. These cabinets consist of a sheet steel casing

which is galvanised and coated and fitted with thin insulating slabs on the inside.

The ventilation slits in the doors serve for fresh air to continuously circulate, so that smoked products can be stored over long periods of time without any issues.





Item no.	Model	Outside dimensions (D x W x H) in mm	Usable space in litres	Meat in kg	Pigs Live weight ca. 3 hundredweights
2110	B1	50 x 60 x 170	330	50-70	0,5
2120	B2l	50 x 80 x 170	550	120-130	1,0
2130	B3I	50 x 100 x 170	700	150-160	1,0
2140	B4	65 x 100 x 170	930	200-250	2,0
2150	B5	70 x 110 x 170	1110	280-70	3,0
2160	B6	65 x 120 x 170	1130	310-320	3,0-4,0
2180	B8	65 x 140 x 170	1310	350-400	4,0
2114	B14	70x160x170	1600	400-430	4,0-5,0

The Beelonia company:

established in 1880

First, there was a village smithy and an agricultural holding. Then we started producing cream separators. The image below shows our first separator, model A. This enabled farmers of the time to skim 150 litres of milk per hour. This system was sold at a price of 220.00 Reichsmark. Since the Voßschmidt founding couple's marriage remained childless, their nephew Josef Vering was appointed their heir. To date, their legacy has continued through 4 generations: there followed Gerhard Vering, then his son Josef Vering and today Karl-Josef Vering.

When Karl-Josef Vering took on the company, the Beelonia trade mark was then adopted in the company's name, Beelonia GmbH. When equipment was first manufactured, the first to be supplied were the villagers and farmers in the surrounding regions. Within a short space of time, our sales region expanded to the whole of Northrhine-Westphalia and then, with the help of several sales partners, to the whole of Germany.

Nowadays, our company operates on an international scale, supplying our equipment all over the world.



Separator, model

below; The Vering/Beelonia company around 1880





A family concern since 1880

Where does the name "Beelonia" come from? Since 1880, our company has been located in Beelen, a town in Westphalia. Our company founder chose to use a name associated with its location for his products, i.e. "Beelonia". Today we are supplying our equipment all over the world. We are represented on numerous international trade fairs, either personally or via our foreign agents.





Mit Dank und Anerkennung für 50 Jahre Mitgliedschaft ehrt der DLG-Vorstand

die Beelonia GmbH

mit der Goldenen Ehrenurkunde





Impressions















Impressions





























Impressions



















Beelonia

Beelonia – manufactured in Beelen, used all over the world.



Beelonia GmbH

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